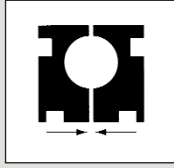
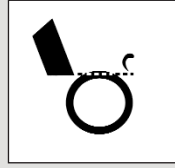


HavenTrak Flying Shear Tube Cutting Machine

Dual-Blade Shear Cutoff Technology



Clamping dies hold tube securely to prevent damage and maintain close length tolerance.



Horizontal blade makes initial scarfing cut as vertical blade begins to descend.



The vertical blade enters through the scarf and shears the tube clean and burrless.

General Specifications

Cutting Capacity:	Round: 0.50" – 3.00" (13mm – 76mm) Square: 0.50" – 2.125" (13mm – 54mm)
Max. Wall Thickness:	0.120" (3mm) or 0.160" (4mm) with optional cylinder
Minimum Cut Length:	32" (813mm)
Accuracy:	+/- 0.010" (+/- 0.25mm)
Cycle Rate:	Up to 31 CPM (see below chart)
Maximum Speed:	250 FPM (76 meters/min)
Cutting Method:	Haven Dual-Blade Shear Cutoff Head
Controls:	U-TRAK Length Control System with HD Rollerscrew

Cycle Rate Examples:

(Rates based on cutting mild steel, 0.060" (1.5mm) wall thickness. Heavier walls may slow cutting cycle.)

Part Length	Maximum Mill Speed
32" (813mm)	75 FPM (23 meters/min)
48" (1219mm)	125 FPM (38 meters/min)
96" (2438mm)	250 FPM (76 meters/min)

*All specifications are subject to change depending on specific application.

Call us today 912.265.7536

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Integrated Solutions For Your Tube Fabrication Needs

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